

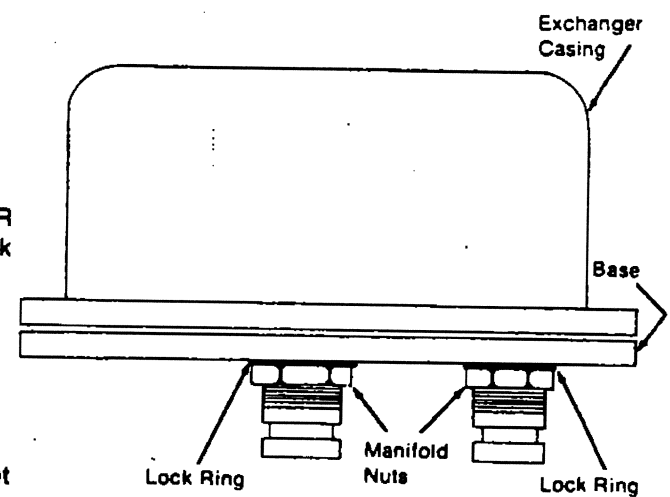


CONSTANTEMP® STEAM-WATER HEATERS

MAINTENANCE OF HEAT EXCHANGER

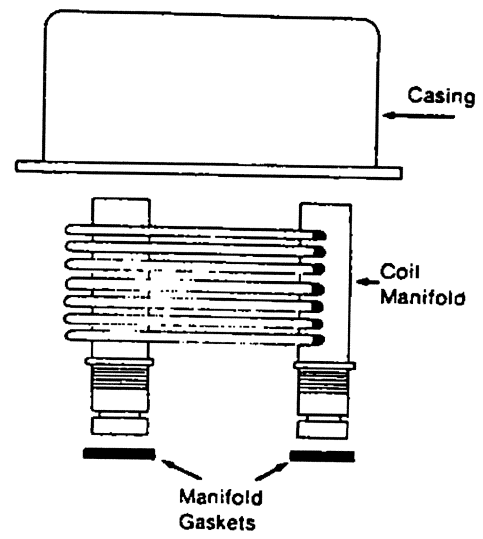
DISASSEMBLY

1. Disconnect Piping.
2. Remove All Nuts Around Casing.
3. Lift Casing From Base.
4. Remove Manifold Nuts. NOTE: A SOCKET OR CHAIN WRENCH SHOULD BE USED. Remove Lock Rings.
5. Lift Coil From Base.



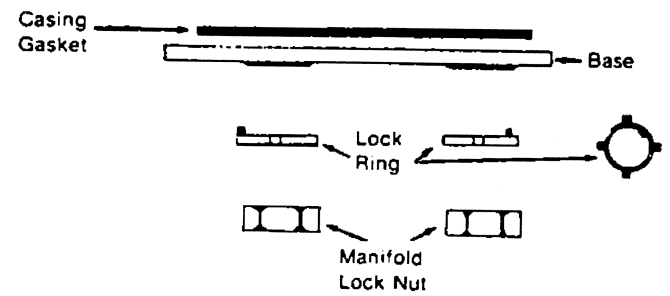
ASSEMBLY

1. Remove Used Gaskets and Clean All Gasket Surfaces.
2. Install New Manifold Gaskets Into Recess In Base.
3. Insert Coil Into Base And Place Lock Rings Over Manifold And Align Holding Tabs Into Slots.
4. Replace Manifold Lock Nuts And Tighten Securely. (A Light Coating Of Thread Lubricant Should Be Used On Manifold Thread Before Assembly Of Nuts.)
5. Placing Casing Gasket On Base And Follow With Casing.
6. Install Nuts And Tighten Evenly To Assure A Tight Leak Proof Seal.
7. Replace Piping.



NOTE:

CHECK TIGHTNESS OF ALL CASING NUTS AFTER UNIT HAS BEEN IN OPERATION FOR A FEW HOURS AND AGAIN IN TWENTY FOUR HOURS.



PLAY SAFE! USE ONLY GENUINE LESLIE REPLACEMENT PARTS

LESLIE CONTROLS, INC., TAMPA, FL 33637